



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4956-11
Job Sheet 171183



Part No: D4956-11

Job Qty: 12 ea 16

Part Name: Wearplate Fwd



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 1/30/18

Job Tracking No:

Due Date: 2/9/18

Created By: Linda Lacelle

Type: Stock

Description:

Note: DWG REV A SHEETS 1,8 IPP REV:A 14.04.22 NEW ISSUE DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	12 Ea		2/8/18	0.00	0.00	Start Up Waterjet		DE 18/02/01
100	Waterjet	12 pcs		2/8/18	0.00	2.09	Waterjet1		DE 18/02/01
120	QC	12 pcs		2/8/18	0.00	0.00	QC8		26
130	Brake NC	12 pcs		2/8/18	0.12	0.59	Brake NC 1		DAS
140	QC	12 pcs		2/8/18	0.00	0.00	QC5		38
150	HandFinish	12 pcs		2/9/18	0.00	0.34	HandFinish4		✓ AS FEB 10 2018
160	QC	12 pcs		2/9/18	0.00	0.00	QC3		38
170	Packaging	12 pcs		2/9/18	0.00	0.00	Packaging3-2		9-88
180	QC21-SA	12 Ea		2/9/18	0.00	0.00	QC21	FP002	18-2-13 DAS FEB 14 2018 21 9-88

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S20GA	304/316 .040 Sheet	7.9800 sf (.665 ea)	90-Start up Operation	
Rockguard 138741				

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304S20GA	8	137	0

DART
AEROSPACE
S037779

Dart Aerospace Ltd.

1270 Aberdeen Street
Hawkesbury, ON K64 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com



Wearplate Fwd

PART NO: D4956 - 11

Original Serial #: S037779

Revision:

Operation:

Change No:

Start up Operation 02/01/18

Job No: 171183

Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Wearshoe	0.188Inches + 0.005 - 0.001	0.193 0.187	Diameter	
2	Wearshoe	0.300Inches ± 0.010	0.310 0.290		
3	Wearshoe	0.300Inches ± 0.010	0.310 0.290		
4	Wearshoe	1.885Inches ± 0.010	1.895 1.875		
5	Wearshoe	2.000Inches ± 0.010	2.010 1.990		
6	Wearshoe	5.000Inches ± 0.030	5.030 4.970		
7	Wearshoe	7.650Inches ± 0.010	7.660 7.640		
8	Wearshoe	11.150Inches ± 0.010	11.160 11.140		
9	Wearshoe	15.400Inches ± 0.010	15.410 15.390		
10	Wearshoe	19.000Inches ± 0.030	19.030 18.970		
11	Wearshoe	19.650Inches ± 0.010	19.660 19.640		
12	Wearshoe	23.150Inches ± 0.010	23.160 23.140		
13	Wearshoe	25.150Inches ± 0.010	25.160 25.140		
14	Wearshoe	28.650Inches ± 0.010	28.660 28.640		
15	Wearshoe	29.030Inches ± 0.030	29.060 29.000		

Plex 1/30/18 8:57 AM dart.lacelle.linda